MATERIAL SAFETY DATA SHEET

Date of issue: 2000/12/12 Revised: 2010/07/13

1.SUPPLIER

PRODUCT NAME MAKINO SPINDLE LUBRICANT

Machine tool oil

PRODUCT CODE 50270

NAME/Corporate name JX Nippon Oil & Energy Corporation

Lubricants & Specialties Business Division Lubricants & Specialties Coordination Dep't

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2.HAZARDS IDENTIFICATION

GHS Classification

Flammable liquid

Acute toxicity (Oral)

Acute toxicity (Skin)

Acute toxicity (Inhalation - dust, mist)

Not applicable

Not applicable

Category 4

(Symbol: Exclamation mark, Signal word: Warning)

Skin corrosion / Skin irritation Category 3

(Symbol: -, Signal word: Warning)

Breathing sensitization

Skin sensitization

Germ cell mutagenicity

Not classified

Not applicable

Category 2

(Symbol: Health hazard, Signal word: Warning)

Carcinogenicity Not applicable Reproductive toxicity Not applicable

Specific target organ systemic toxicity (Single exposure) Category 2

(Lung, Symbol: Health hazard, Signal word: Warning)

Specific target organ systemic toxicity (Repeated exposure) Category 1

(Lung, Symbol: Health hazard, Signal word: Danger)

Hazardous to respiratory organs Category 1

(Lung, Symbol: Health hazard, Signal word: Danger)

Hazardous to aquatic environment (Acute)
Not applicable
Hazardous to aquatic environment (Chronic)
Not applicable

GHS Label Element Symbol





Signal word Danger

Hazardous information 1.Slight skin irritation, Eye irritation.

2.Harmful if inhaled (by mist). 3.Risk of the hereditary disease. 4.Risk of the lung's disorder.

5.Lung's disorder / skin disorder by long term or repeated exposure.
6.Risk of peril of life if swallowed and intruded into the respiratory tract.

Instructions: [Prevention] 1.Unless referring to this Material Safety Data Sheet (MSDS) and

understanding all instructions and cautions for safety handling, never use this product.

2.Do not eat, drink or smoke, when using this product.

3.On using this product, wear personal protective gears or use ventilation systems. And keep away from exposure of this product.

4. Outdoors or area utilized preferable ventilation systems are only applicable place on using this product.

5. Avoid breathing fume, mist, steam or spray. 6. Wash hands thoroughly after handling.

[Response] 1.IF INHALED: Remove to fresh air and keep at rest in a position

comfortable for breathing. Get medical advice and

treatment by a physician, if feeling unwell.

2.IF ON SKIN: Wash immediately with soap and water. Get medical

advice and treatment by a physician, if skin irritation

occurs or feeling unwell.

3.IF IN EYES: Rinse cautiously with water for several minutes.

Then, remove contact lenses, if present and easy to do. And moreover keep washing eyes. Get medical advice and treatment by a physician, if eye irritation persists or

feeling unwell.

4.IF SWALLOWED: Rinse mouth. Do not induce to vomit. Get medical

advice and treatment by a physician.

5.IF EXPOSURED: Get medical advice and treatment by a physician.

6.Remove polluted clothing. If reuse them, wash before reuse.

7. Wash hands after handling.

[Storage] 1.Storage in lockable or entry controlled facilities, which have to be

well-ventilated and blocked sunshine insertion. Keep away from

direct rays of sunshine.

2.Storage at cool and well-ventilated place.

[Disposal] 1. Waste product and packages have to be disposed properly by

authorized facilities, in conformance with national and local regulations.

3.COMPOSITION/INFORMATION ON INGREDIENTS

Single composition / Mixture Mixture

Substance name or common name Lubricating oil (Petroleum hydrocarbons and additive)

INGREDIENTS Lubricating base oil >98mass% Lubricating oil additive <2mass%

Chemical structure (chemical formula) Unspecified CAS No. Not disclosed

Hazardous ingredient information This product is not formulated to contain ingredients which

have exposure limits established by regulatory agencies.

4.FIRST AID MEASURES

Inhalation : Remove a victim to fresh air and keep at rest in a position comfortable for breathing.

Get medical advice and treatment by a physician, if feeling unwell.

Skin contact: Wash immediately with soap and water.

Get medical advice and treatment by a physician, if skin irritation occurs or feeling

unwell.

Eye contact: Rinse cautiously with water for several minutes. Then, remove contact lenses,

if present and easy to do. And moreover keep washing eyes. Get medical advice and

treatment by a physician, if eye irritation persists or feeling unwell.

Ingestion : Rinse mouth. Do not induce to vomit. Get medical advice and treatment by a physician.

Protection for person giving first aid

No useful data

Precautions for a physician

No useful data

5.FIRE FIGHTING MEASURES

Protection for firefighters

Extinguishing media Powder, foam, carbon dioxide (CO₂), sand, mist water.

Media which should be avoided Do not use water jets (stick jets) for extinguishing fire, as this

may help the spread of flame.

Specific hazards Possibly container explosion occurs, when exposed to heat.

Risk of generating irritative, toxic or corrosive gases.

Specific fire extinguishing method Block flammable items to the fire.

Sprinkle neighboring facilities and cool off.

Remove containers from firing area if not dangerous.

If impossible to do, sprinkle the containers and circumference to cool off. After extinguished, keep cooling containers enough

with a plenty of water.

Select appropriate extinguishant depending on the type of fire. Wear chemical protection clothes and appropriate air-inhaler.

Do the fire fighting from windward.

6.ACCIDENTAL RELEASE MEASURES

Precaution for the human body

Environmental precautions

Removing method

The preventive measures against

secondary disaster

Wear the protection clothes, glasses or other protective gears, while working.

- 1.Prevent spills from entering sewers or drains and contact with soils.
- 2. When released on the sea and use chemicals for the purpose of counter measures, use only chemicals complied with regulations.
- 1. Eliminate all source of ignition, flammables.
- 2.If small amount of spills, absorb it by sand or rags, or scrape up with rags.
- 3.If released a large amount, keep out people entering by setting ropes around the place polluted. Then stop flow by putting dirt and lead to safety place for recovery to empty vessels.
- 4.When released on the sea, use oil fence to prevent spreading, then absorb the oil to blotter mat. When use chemicals for the purpose of counter measure, use only chemicals complied with regulations.
- 1.Report immediately to the authorities concerned for preventing secondary disasters.
- 2. Eliminate all source of ignition and flammables.

7.HANDLING AND STORAGE Handling:

Technical measures

- 1. Avoid contact with flame, spark or high temperature source, and keep attention not to vaporize in vain.
- 2.Take counter measures to static electricity, and use clothes, shoes and other gears with conductive characteristics.
- 3. When repairing or making some change to machines including oil in it, remove to safety place and drain the remaining oil completely, before it
- 4. When taking out oil from a container, use a pump suitable for oil. Do not use a narrow tube to suck oil with mouth. Never drink it.
- 5.Use protective gears if possibly contact to skin or eyes.
- 6. When mist generated, use appropriate air-inhaler not to inhale mist. 7. Keep container closed tightly, when out of use.
- (Note) In case of engine oil: According to some animal tests, there is a possibility to result in cancer, when contact with engine oil for a long term.
 - a long term.

 1.Keep attention to enough ventilating and also avoid flame or sparks, because vapor or mist of product is heavier than air, so that it tends to remain on the floor.
 - 1.Handle it at ambient temperature. Keep away from water and other contaminants.
 - Avoid contact with halogens, strong acids, alkali compounds, or oxidizers.

Storage:

Note

Preferable conditions

For safety handling

- 1.Keep containers in a cool, well-ventilated area. Avoid the direct rays of for storage sunshine.
- 2. Display and storage must comply with national and local regulations as dangerous materials.
- 3. Avoid heat, spark, and flame. Do not let accumulate static electricity.
- 1. When using electrical instruments at storage area, the instruments have to be explosion-proof and have to be grounded.
- 1. Avoid contact with halogens, strong acids, alkali compounds, or oxidizers. And never keep at same place with those materials.
- 1.Do not pressurize empty containers, because it has the risk of explosion.
- 2.Do not make welding, heating, punching, and cutting to packages. Possibly, sparks from those processes result in ignition or explosion.

Technical measures

Note

For keeping packages safety

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

enclosed place, such as tanks, reservoirs, and so on, keep attention not

to result in suffocation, accordingly, use air-inhaler or appropriate

equipments.

Exposure limit • oil mist : 10mg/m³, for 15 minutes

oil mist: 5mg/m³, for 8 hours

Hand protection Use gloves applied to handling hydrocarbon fluid.

Nitrile or neoprene is recommended.

Use safety shoes, when drum handling.

Avoid wearing a watch, rings, or similar items, which possibly cause some skin diseases, when this product is held between such items and

skin

Hygienic attentions Avoid contact to the skin for long term or repeatedly, especially used or

wasted oil.

When contact to the skin, wash immediately with soap and water, again

and again.

Do not use abrasives, solvents or fuels.

Do not use polluted cloths with this product to naked hands. Do not put polluted rags into the pockets of working clothes. Do not eat, drink or smoke while handling this product.

Remove clothing immediately, when polluted. If reuse them, wash

thoroughly.

9.PHYSICAL AND CHEMICAL PROPERTIES

Physical state / Color / Appearance Light yellow, clear fluid

Odor Not determined pH Not determined

Melting / Freezing point <-7.5℃

Pour point Not determined

Boiling point or initial distillation point $>250^{\circ}$ C Flash point $>95^{\circ}$ C (COC)

Explosion range LEL 1.0% (estimated) UEL 7.0% (estimated)

Vapor pressure
Vapor density (Air=1)

Density

Solubility in water
Octanol / water distributed coefficient
Auto ignition temperature

Not determined

10.STABILITY AND REACTIVITY

Stability Stable at the normal condition

Dangerous reaction (possible) Avoid contact with strong oxidizer

Materials to avoid contact Halogens, strong acids, alkali compounds and oxidizers

Materials to avoid mixing with Currently, no useful data Dangerous or harmful constituent, Currently, no useful data

when decomposition occurs

11.TOXICOLOGICAL INFORMATION

Acute toxicity Pass; skin (rat) LD50 >5000mg/L Pass; oral (rat) LD50 >5000mg/kg

Inhalation (mist, rat) LD50=2.18>2000mg/L (Category 4)

Skin corrosion / Skin irritation Possibly cause irritation, when contact to skin.(Category 3) Serious eye damage / Eye irritation Possibly cause irritation, when contact to eye.(Category 2B)

Breathing sensitization Currently, no useful data Skin sensitization Currently, no useful data Germ cell mutagenicity Currently, no useful data

Carcinogenicity Lubricating base oil:

Evaluation by OSHA: Base oil is highly refined and classified as group 3 in IARC.

(Not classified as carcinogenicity for human beings)

(Article 6)

Evaluation by EU: It is not necessary to be indicated as carcinogenicity.(Article 7)

Currently, no useful data Additives:

> (Note) In case of engine oil: According to some animal tests, there is a possibility to result in cancer, when contact with engine oil for

a long term.

Currently, no useful data Reproductive toxicity

Specific target organ systemic toxicity (Single exposure) Possibly cause disease of lung

(Category 2)

Possibly cause disease of lung Specific target organ systemic toxicity (Repeated exposure)

(Category 1)

Hazardous to respiratory organs Currently, no useful data

12.ECOLOGICAL INFORMATION

Ecological toxicity / Fish (Lepomis macrochirus) LL50/96h 10000mg/L (Article 8) acute toxicity Fish (Rainbow trout) LC50/96h >5000mg/L (Article 9)

Crustacean (water flea) EC50/48h >1000mg/L (Article 10) Currently, no useful data

Residual property /

biodegradation

Bioaccumulation potential Though it may accumulate in the living body, its bioaccumulation may

be controlled through the metabolism process, actually.

Mobility in soil Currently, no useful data

13.DISPOSAL CONSIDERATIONS

Waste product must be disposed properly in accordance with federal, Waste disposal

state and local environmental control regulations.

Waste classification Not classified

European waste catalogue Not available

(EWC)

Hazardous of waste Currently, this product is not regarded as hazardous waste, which is

defined by EU Directive 91/689/EC.

14.TRANSPORT INFORMATION

International transport regulations

international transport regulations						
Regulatory	UN number	Proper shipping name	Class	Packing group	Label	Additional
Information						information
ADR/RID Class	Not regulated.					-
AND Class	Not regulated.					-
IMDG Class	Not regulated.					-
IATA-DGR Class	Not regulated.					-

Specific safety measures and conditions of transportation

Prevent the packages containing this product from receiving remarkable friction or shaking.

15.REGULATORY INFORMATION

USA (TSCA) Registered EU (EINECS) Registered Japan Registered Australia Registered Canada Registered Korea Registered China Registered

16.OTHER INFORMATION

References

- 1.ANSI Z 129.1-2000 American National Standards Institute.
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 - Polynuclear Aromatic Hydrocarbons Part 2: Carbon Blacks, Mineral Oils(Lubricant Base Oils and Derived Products) and some Nitroarenes: VOLUME 33; International Agency for Research on Cancer(Lyon)
- 4.Kane, M. L. et al., Am. J. Ind. Med., vol 15 183(1984)
- 5.Cllasification and labeling of petroleum substances according to the EU dangerous substances directive(CONCAWE recommendation-July 2005)
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 - Evaluation of Carcinogenicity: An Updating of IARC Monographs Volumes 1 to 42: SUPPLEMENT 7; International Agency for Research on Cancer(Lyon)
- 7.EU Council Directive 67/548/EEC of 27 June 1967 on the approximation of laws, regulations and administrative provisions relating to the classification, packaging and labelling of dangerous substances.
- 8.Mobil(1984-1991)In-house company data. Prinston N. J:Mobil Oil CORPORATION
- 9.Blackman, R.A.A., et al., Fishers Research Technical Report NO.39(1980)
- 10.Shell, unpublished data.
- 11.CONCAWE report No.01/54 environmental classification of petroleum substances-summary data and rationale.

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